

FIG. 1b

FIG. 1c

FIG. 1e

FIG. 1a

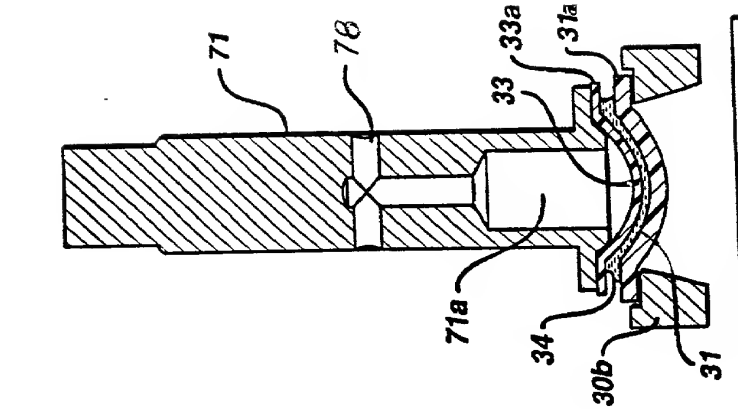
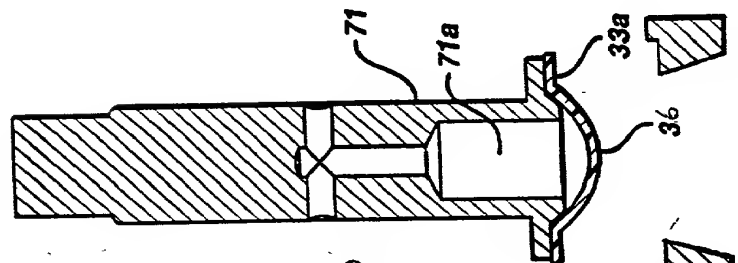
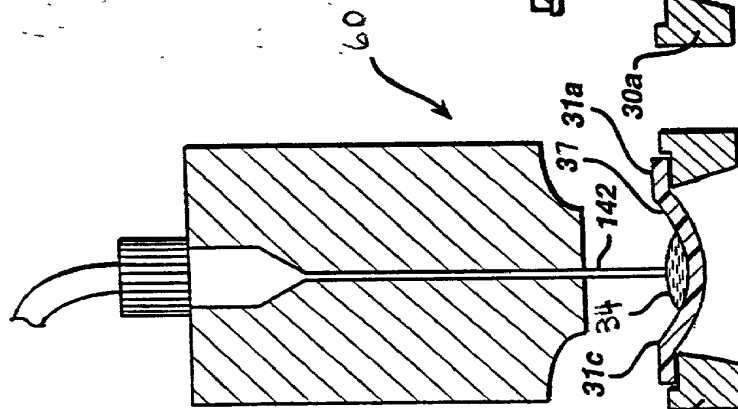
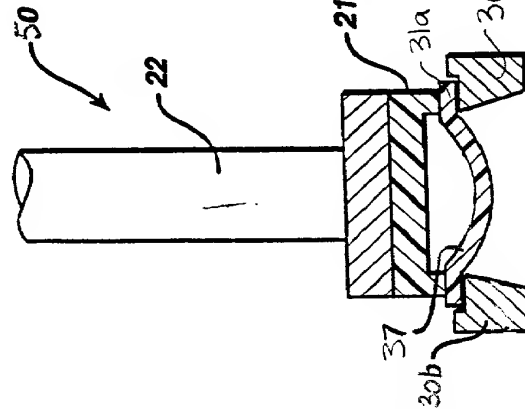


FIG. 1d

STAMP FLANGE OF
FRONT CURVE MOLD
HALF WITH MOLD
RELEASE
SURFACTANT

DEPOSIT MONOMER IN
FRONT CURVE MOLD
HALF

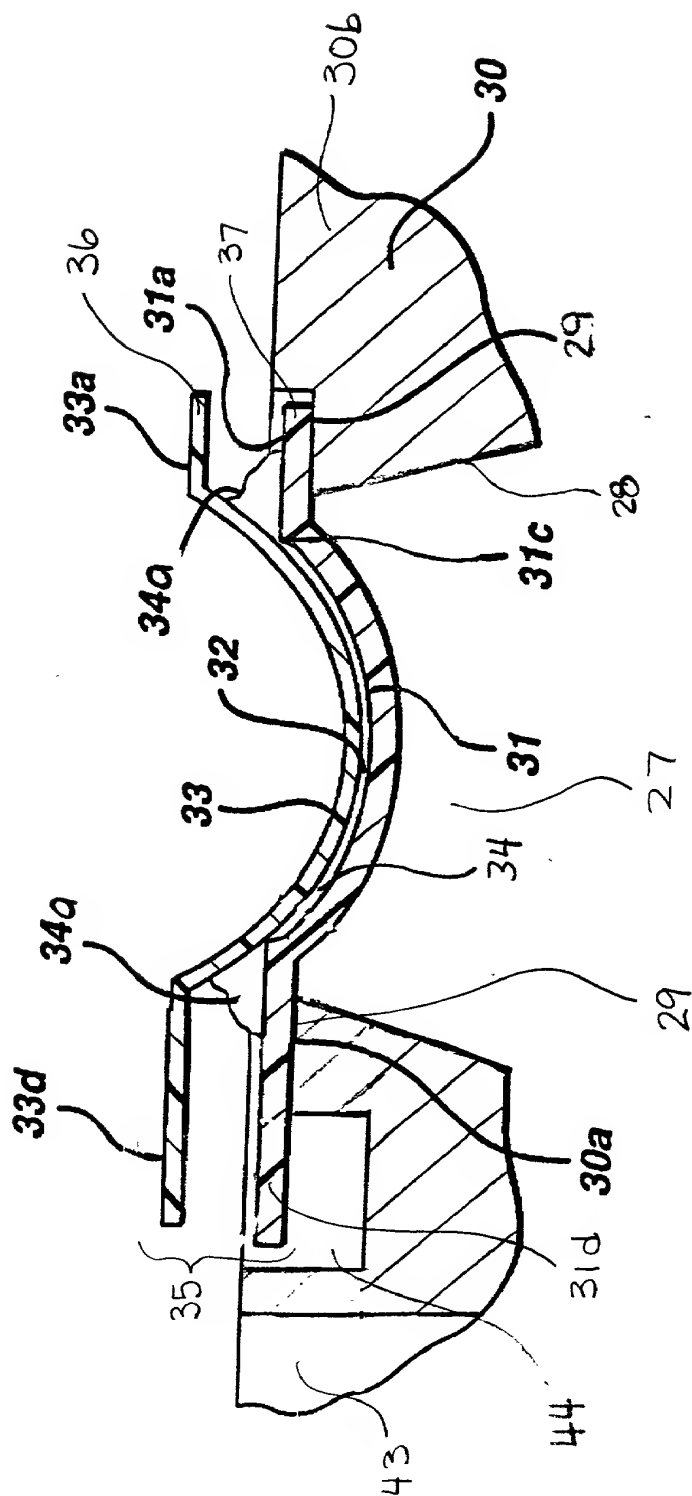
PICK UP BACK CURVE
MOLD HALF

HOLD FRONT
CURVE MOLD HALF
STATIONARY

ASSEMBLY OF FRONT
AND BACK CURVE MOLD
HALVES

FIG. 1f

FIG. 2



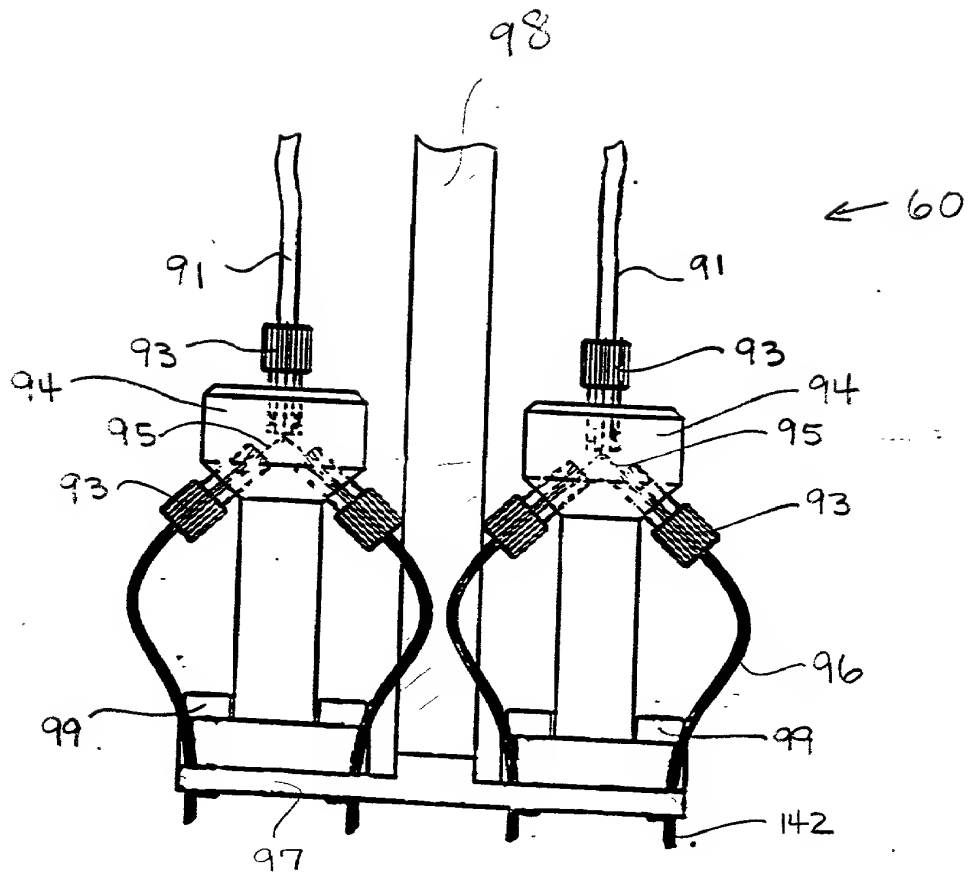


FIG. 3

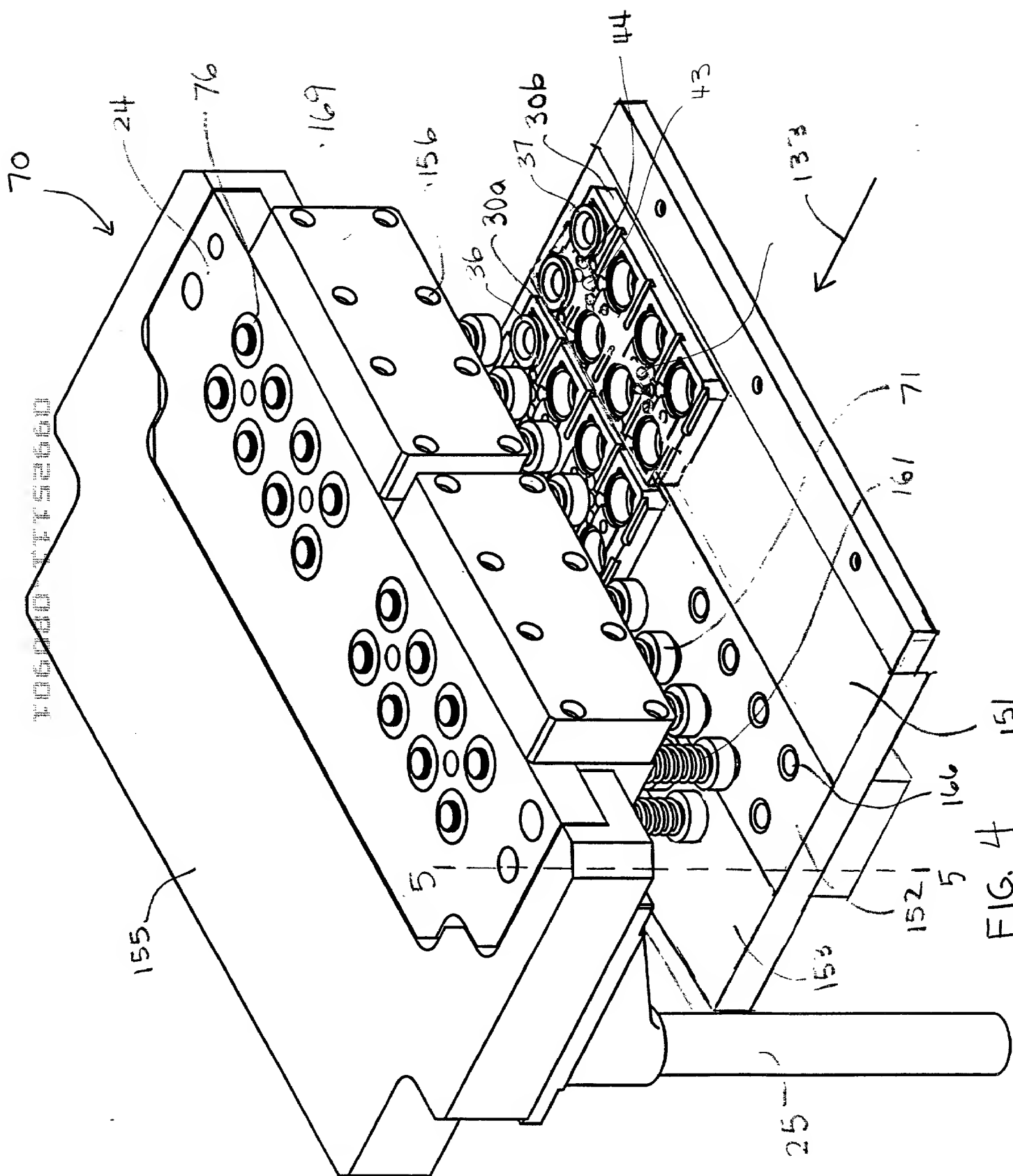


FIG. 4 151

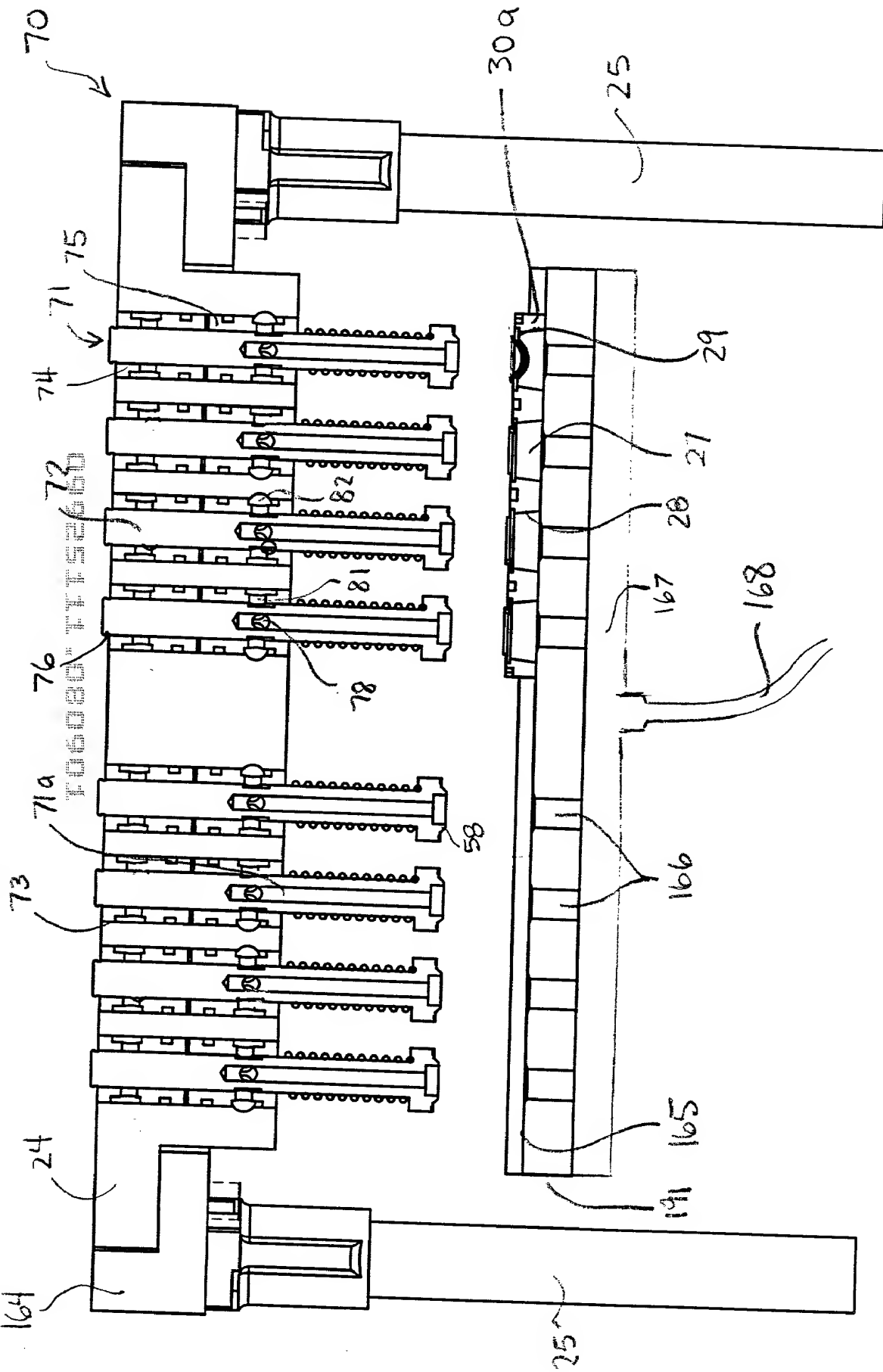


FIG. 5

Lens Assembly Chart

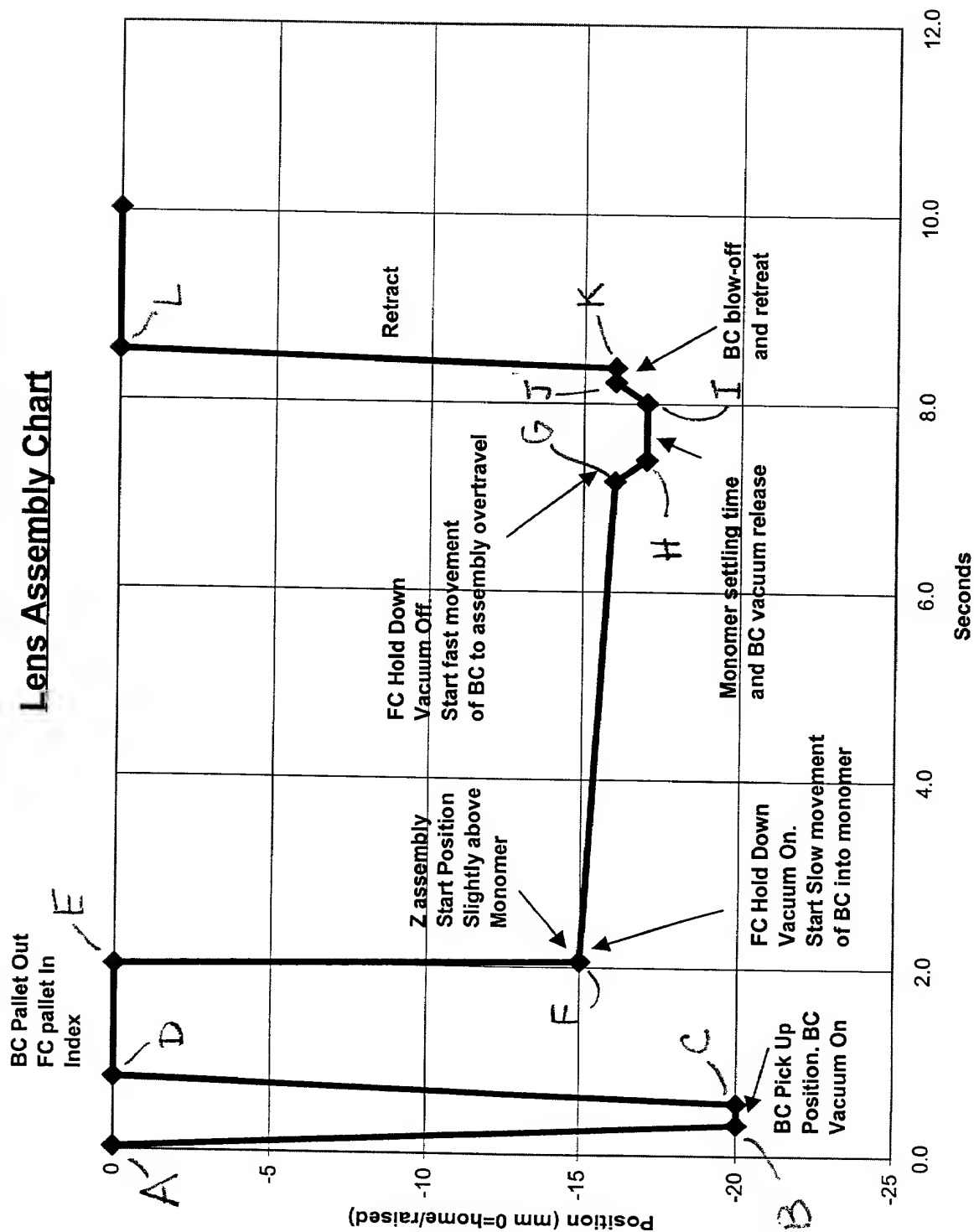


FIG. 6

FIG. 7e

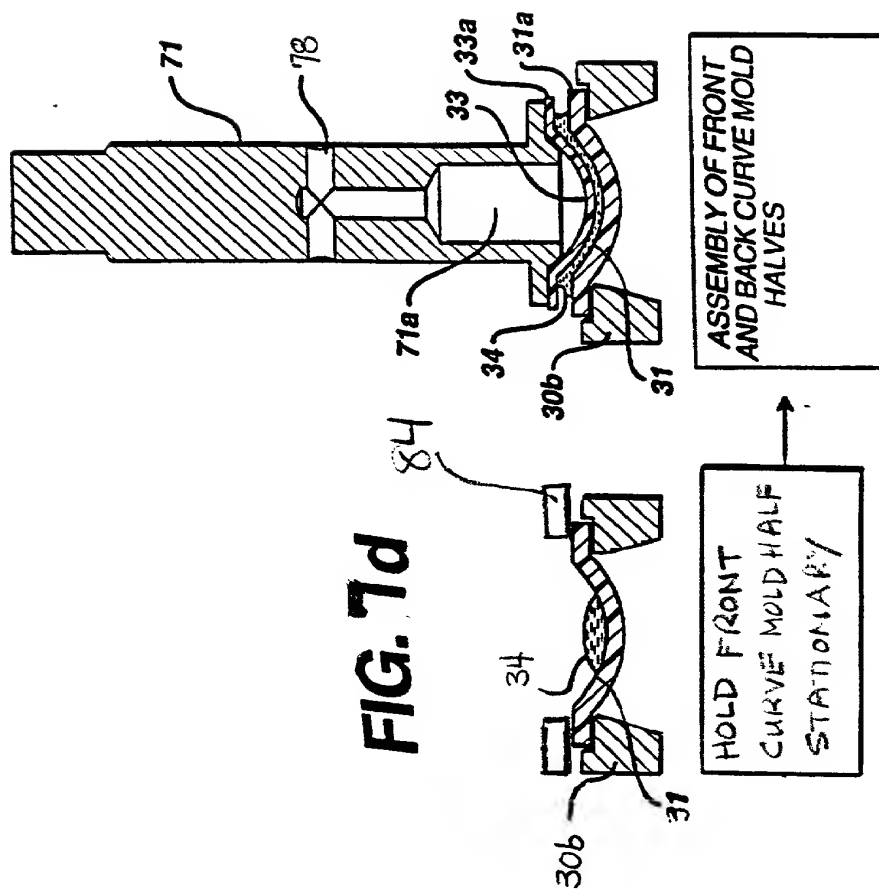


Fig. 7f